

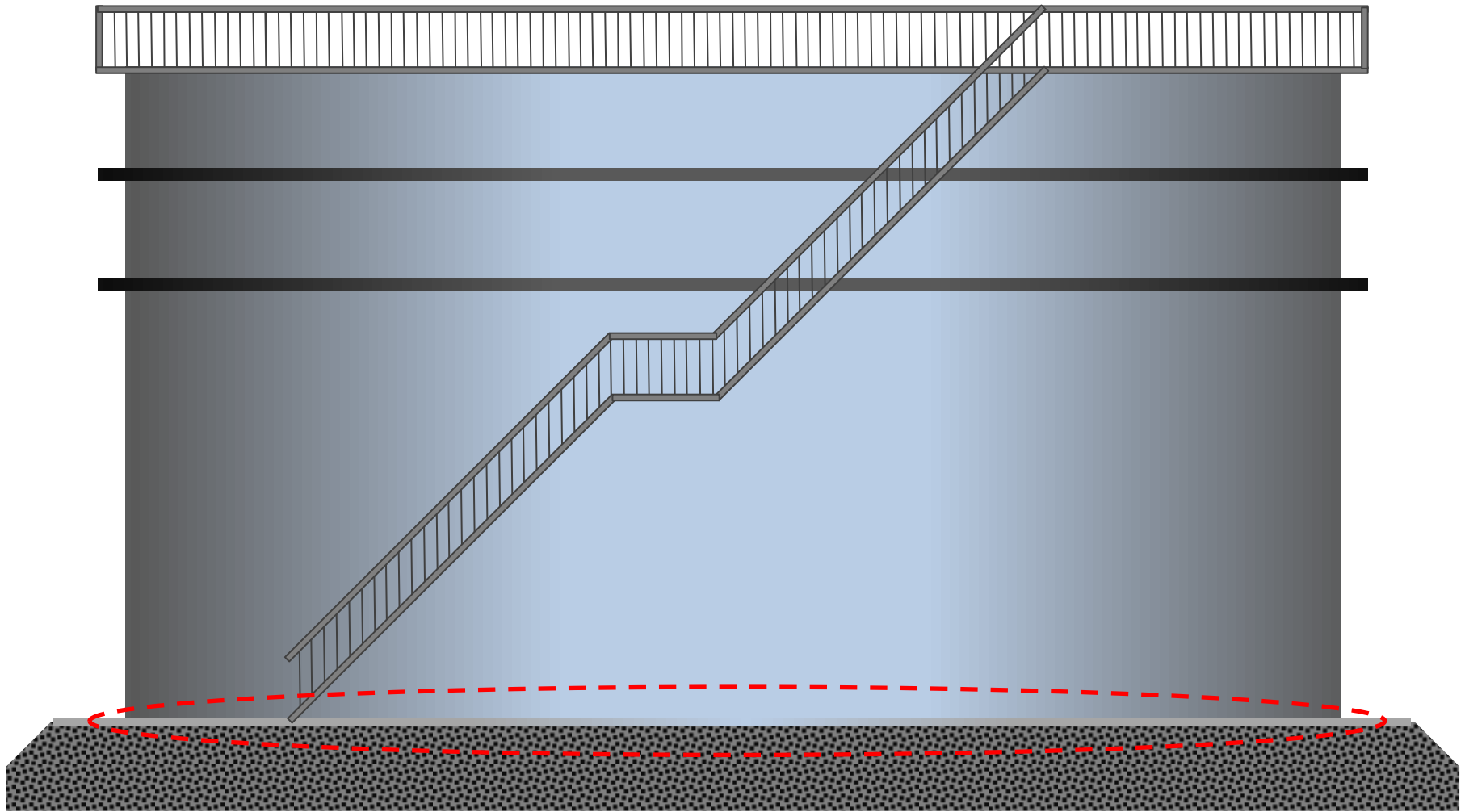
Application Instruction



TANK CHIME AREA

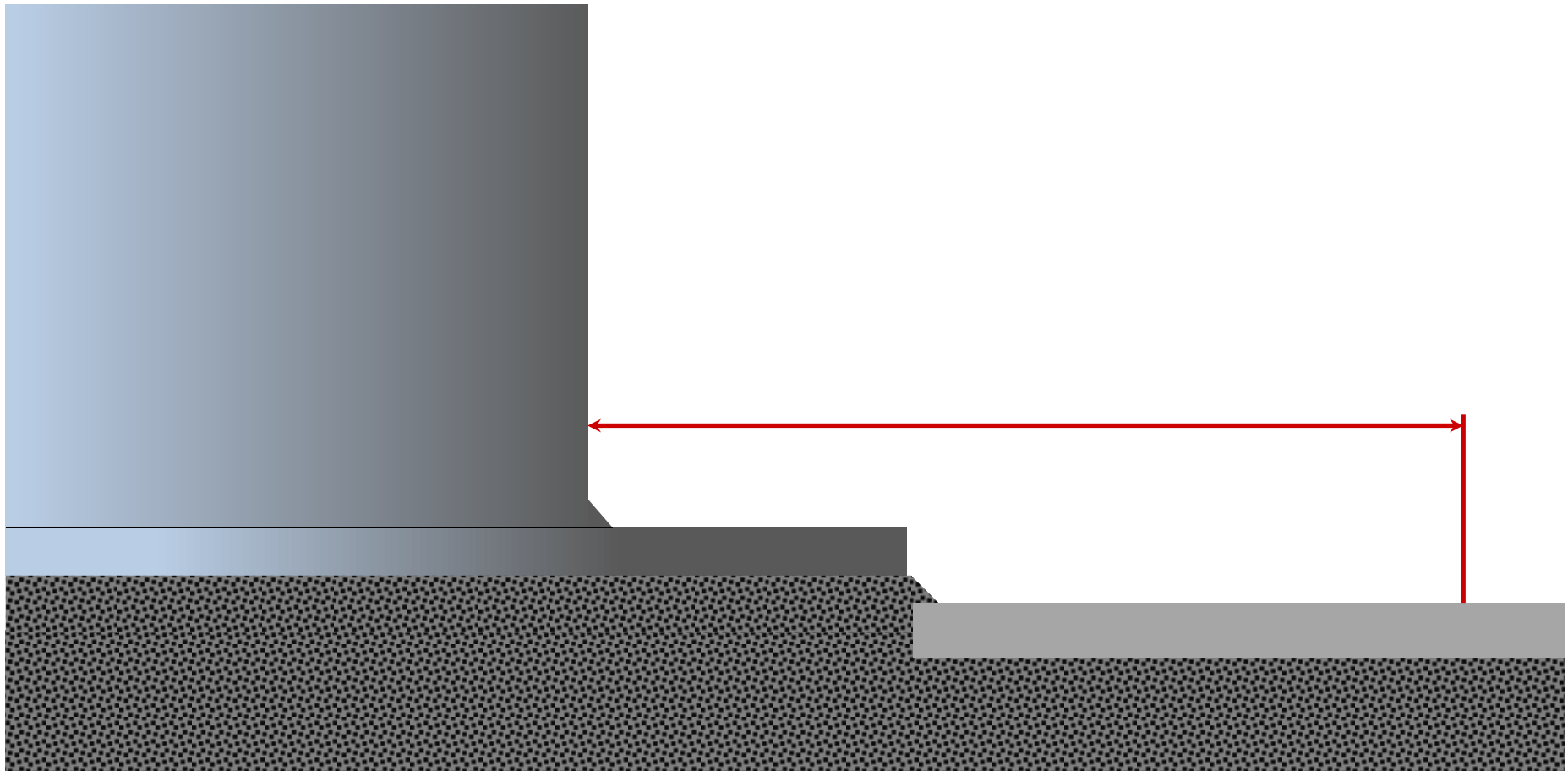
TANK CHIME AREA

Surface to be coated with 4200 Filler and Stopaq Wrappingband EZ.



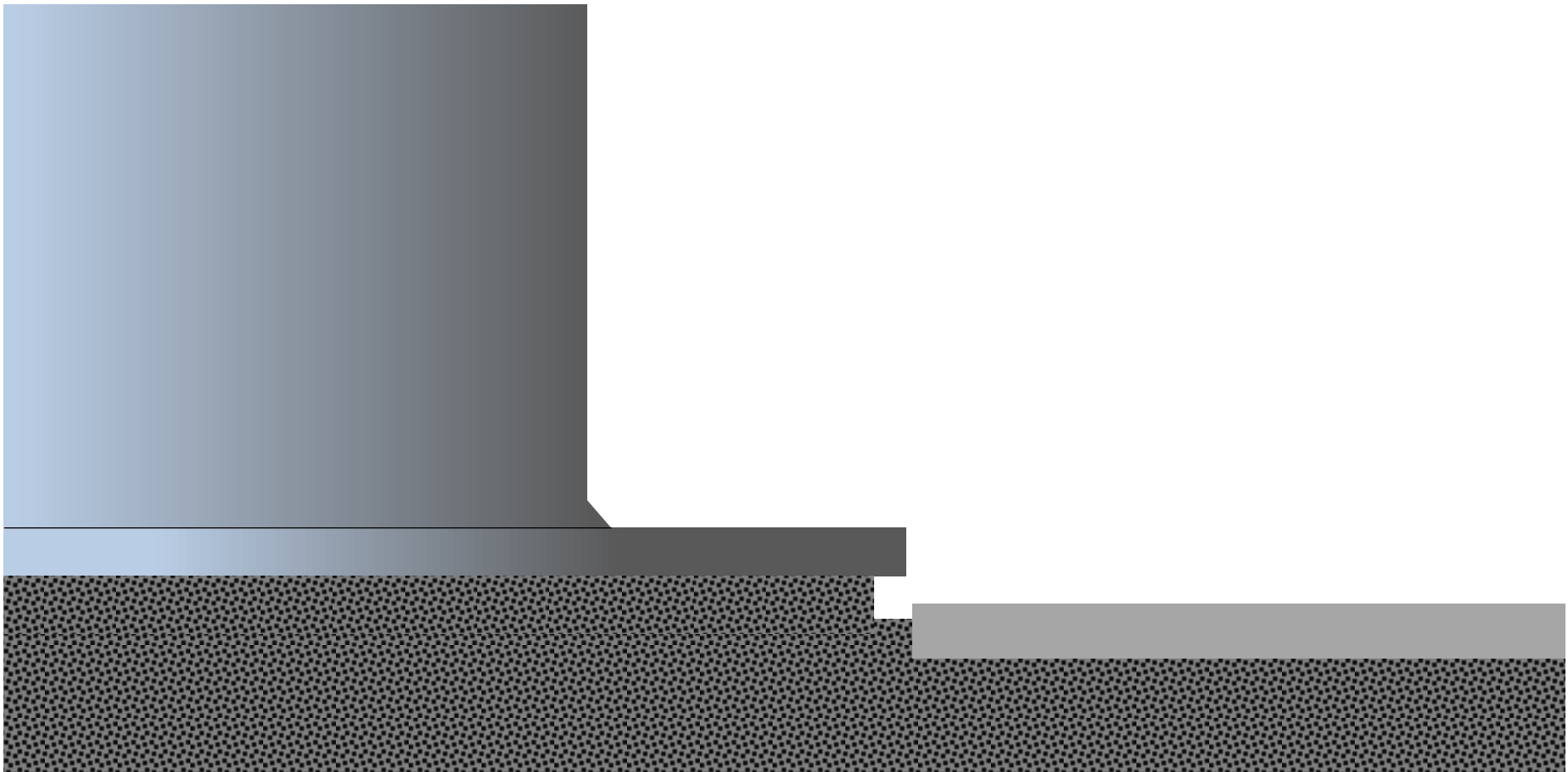
TANK CHIME AREA

Surface to be coated with 4200 Filler and Stopaq Wrappingband EZ.



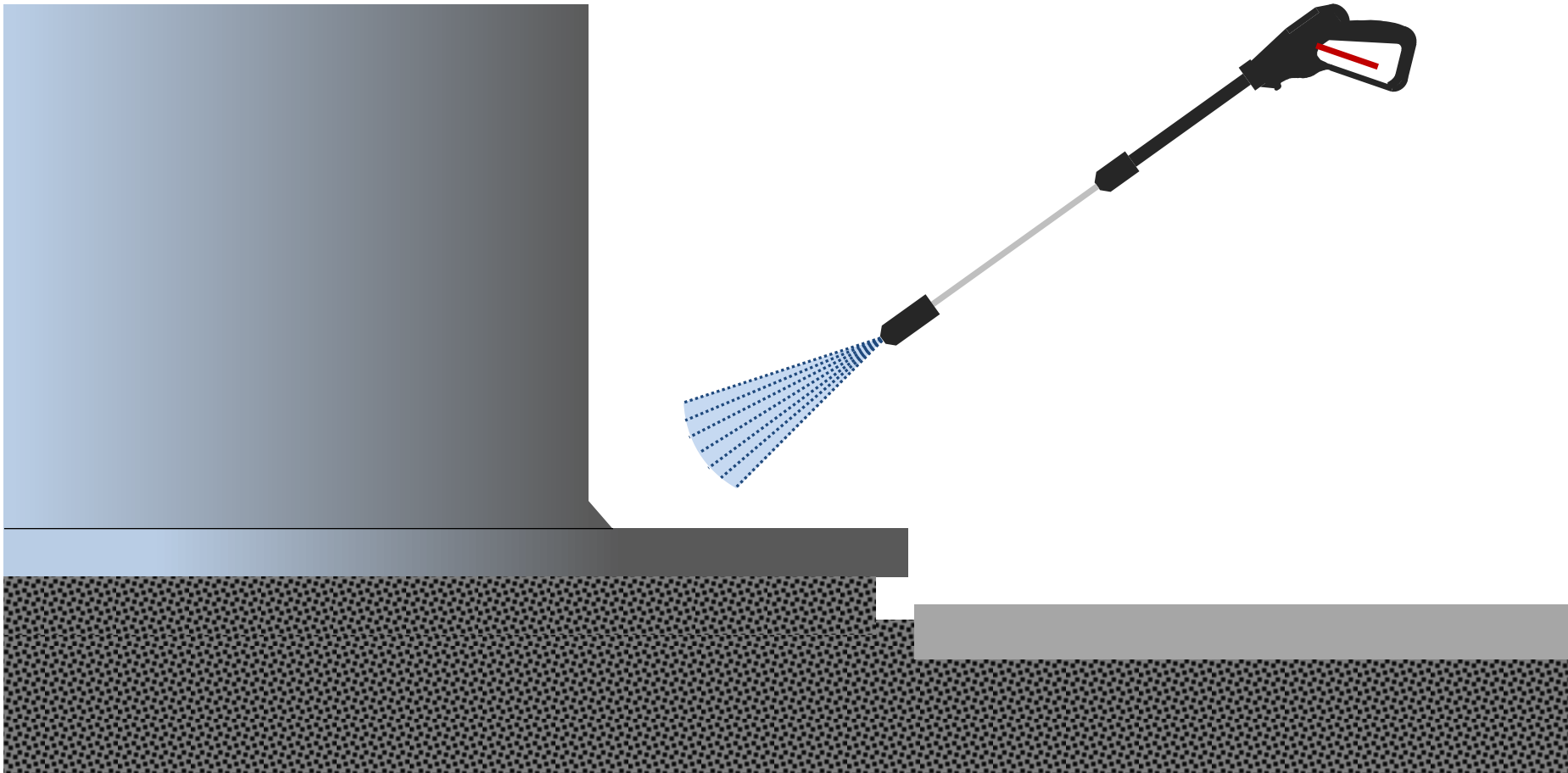
TANK CHIME AREA

Remove some existing filler from underneath the chime area until approximately 30mm.



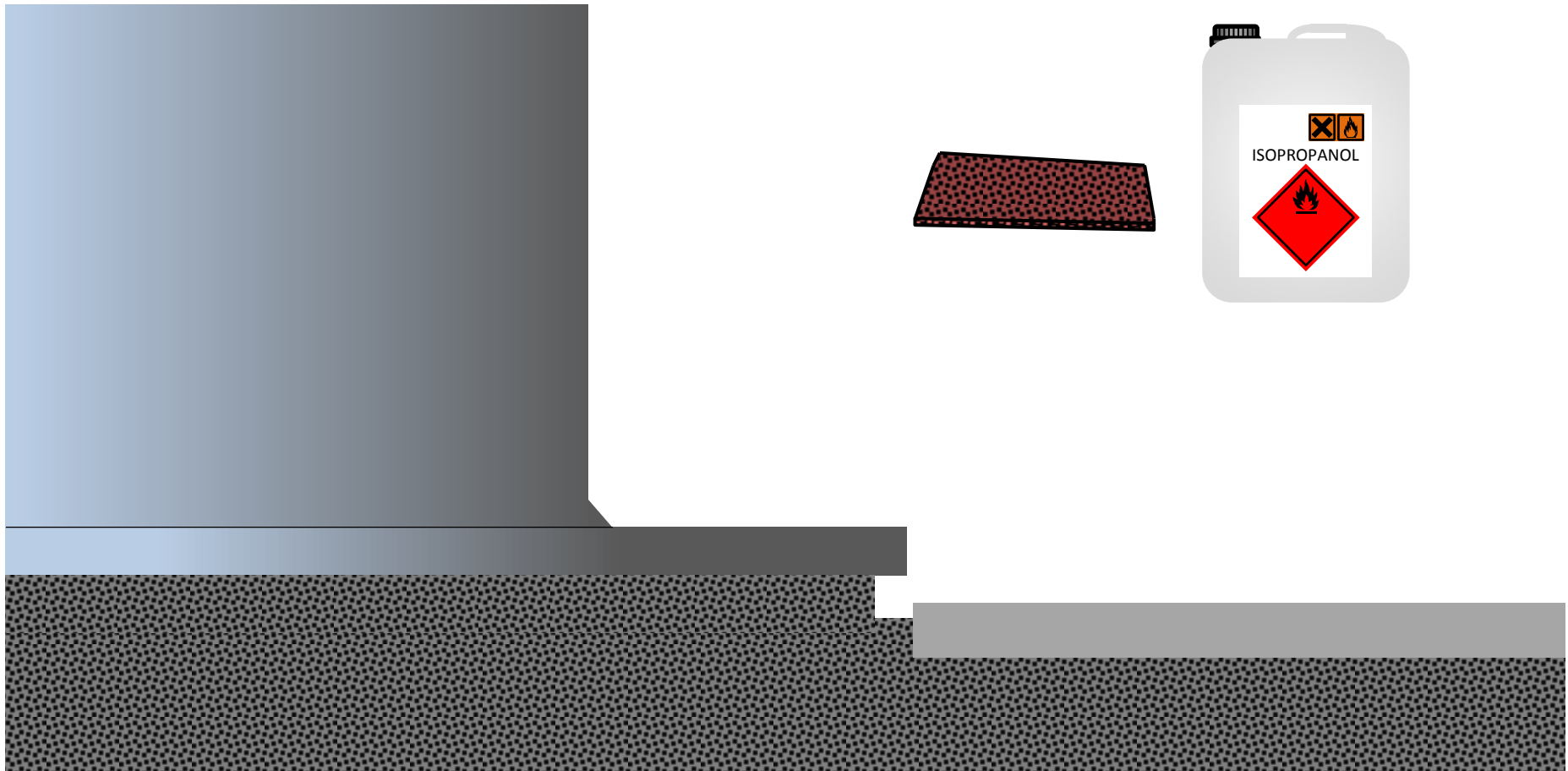
TANK CHIME AREA

Prepare entire surface according St2 / St3 standard minimum. Use of high pressure water jet is recommended. If necessary, all Bitumen should be removed to allow Stopaq Wrappingband EZ to overlap the concrete base.



TANK CHIME AREA

Degrease with Isopropanol and scotchbrite. Do not use Tinner.

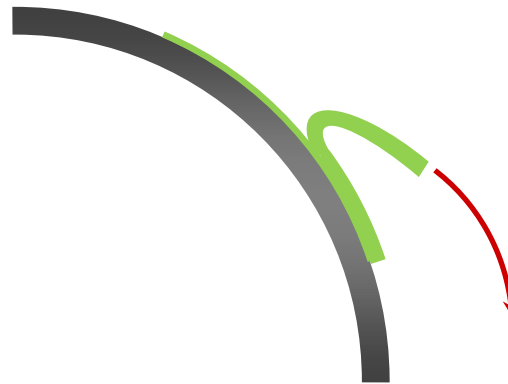


TANK CHIME AREA

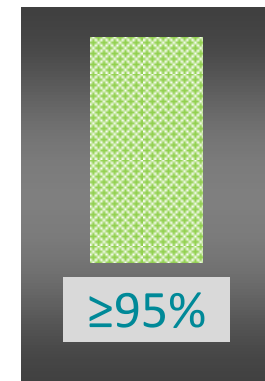
Surface cleanliness check. Apply $\pm 150\text{mm}$ Stopaq Wrappingband EZ onto the surfaces of the tank chime and adjacent concrete base [1] and press the material into the pores of the substrates. Remove the Stopaq after approx. 5 minutes in an angle of approx. 135° and a with a speed of $100\text{mm}/\text{min}$ [2]. Cohesive failure should occur and the remaining Stopaq material should cover $\geq 95\%$ of the surfaces [3]. If this is less, further cleaning is required. Repeat cleaning and cleanliness check until $\geq 95\%$ of the surface remains covered.



[1]



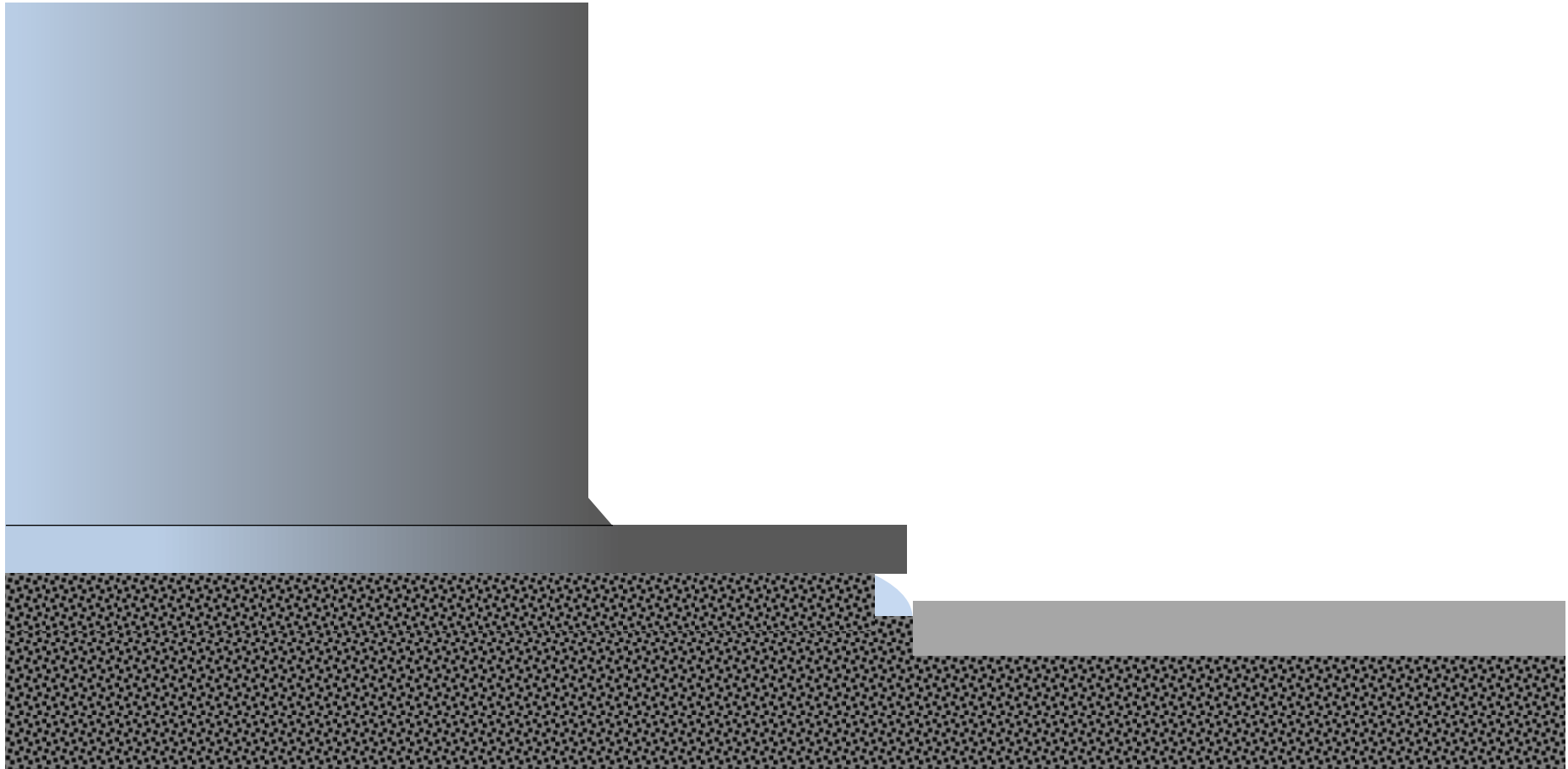
[2]



[3]

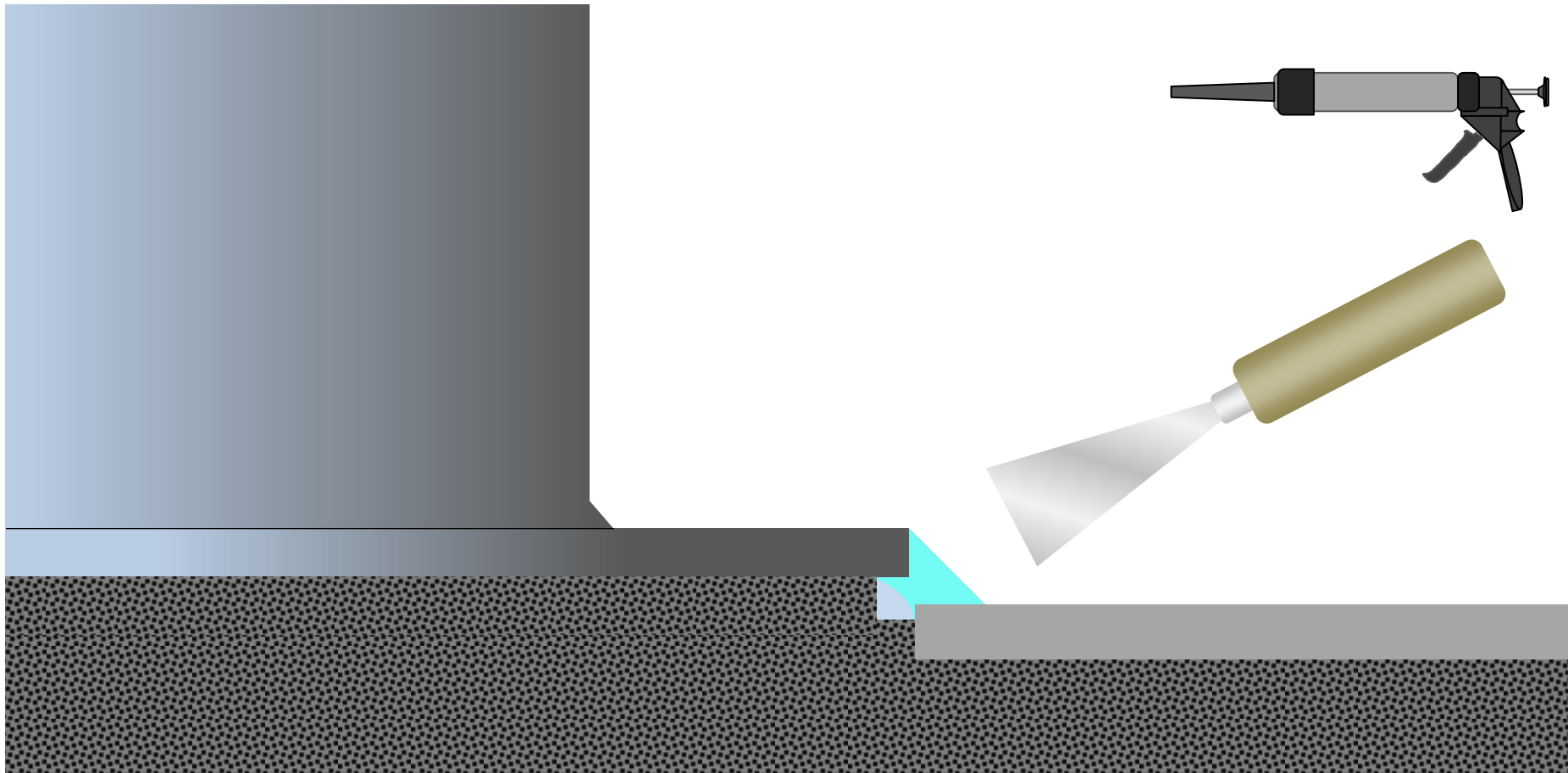
TANK CHIME AREA

Insert the Backing material inside the Chime area against the existing fill material.



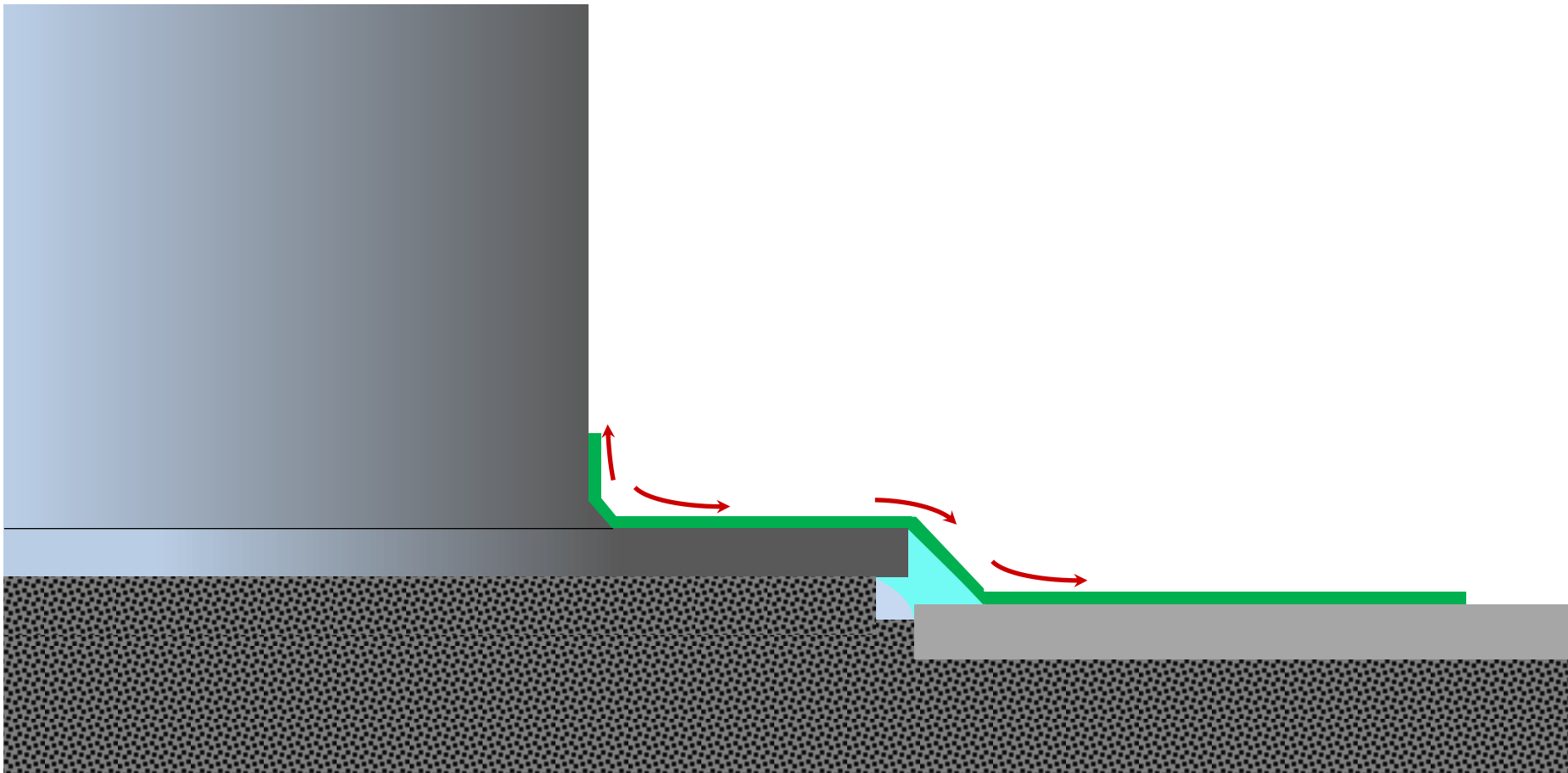
TANK CHIME AREA

Fill the chime area with 4200 Filler and smoothen it with a putty knife.



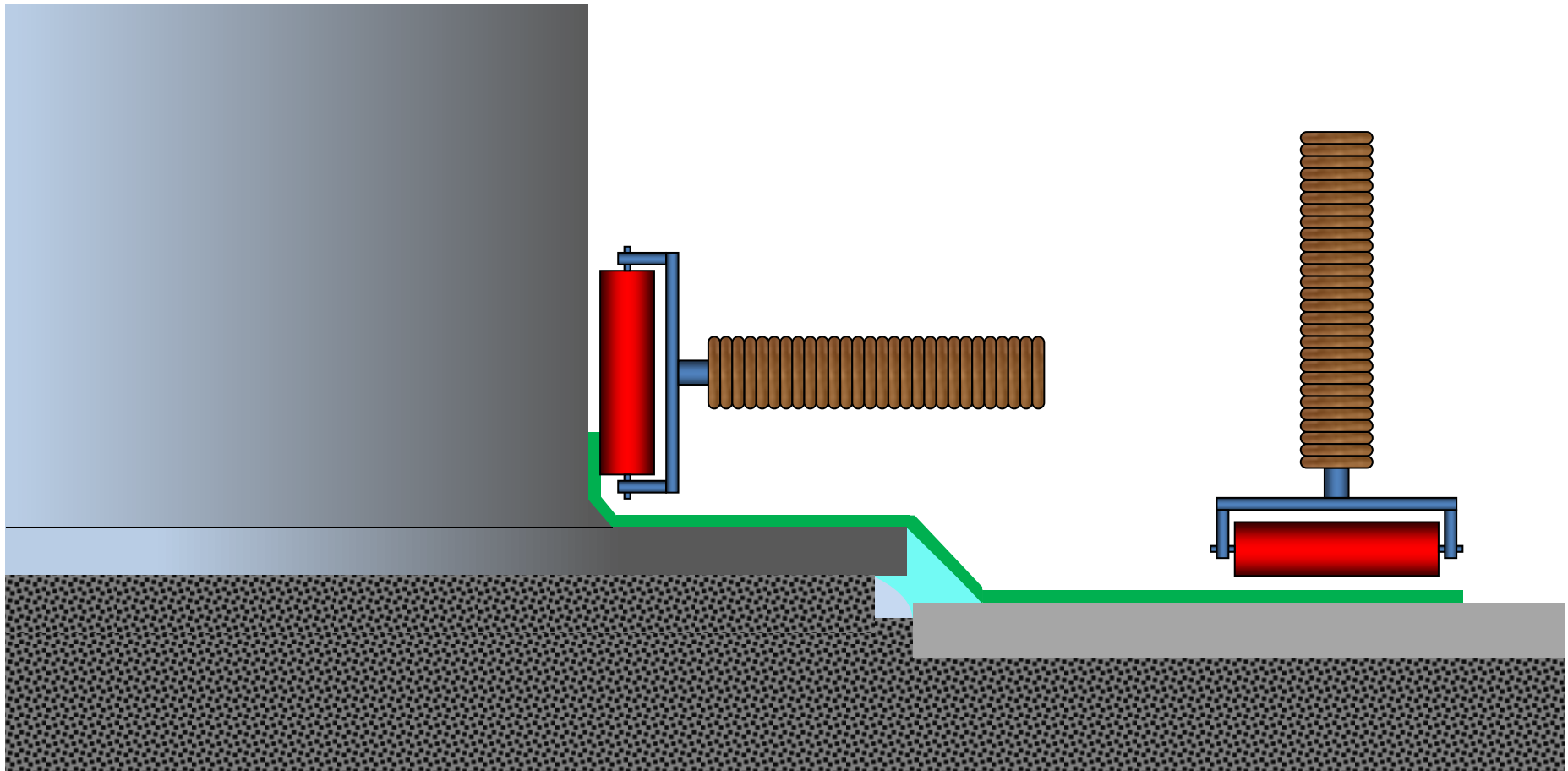
TANK CHIME AREA

Apply Wrappingband EZ minimum 10mm over de tank wall. Apply without air enclosures and without tension. Check the adhesion on a regular base. Wrappingband EZ might be applied until overlapping the concrete base.

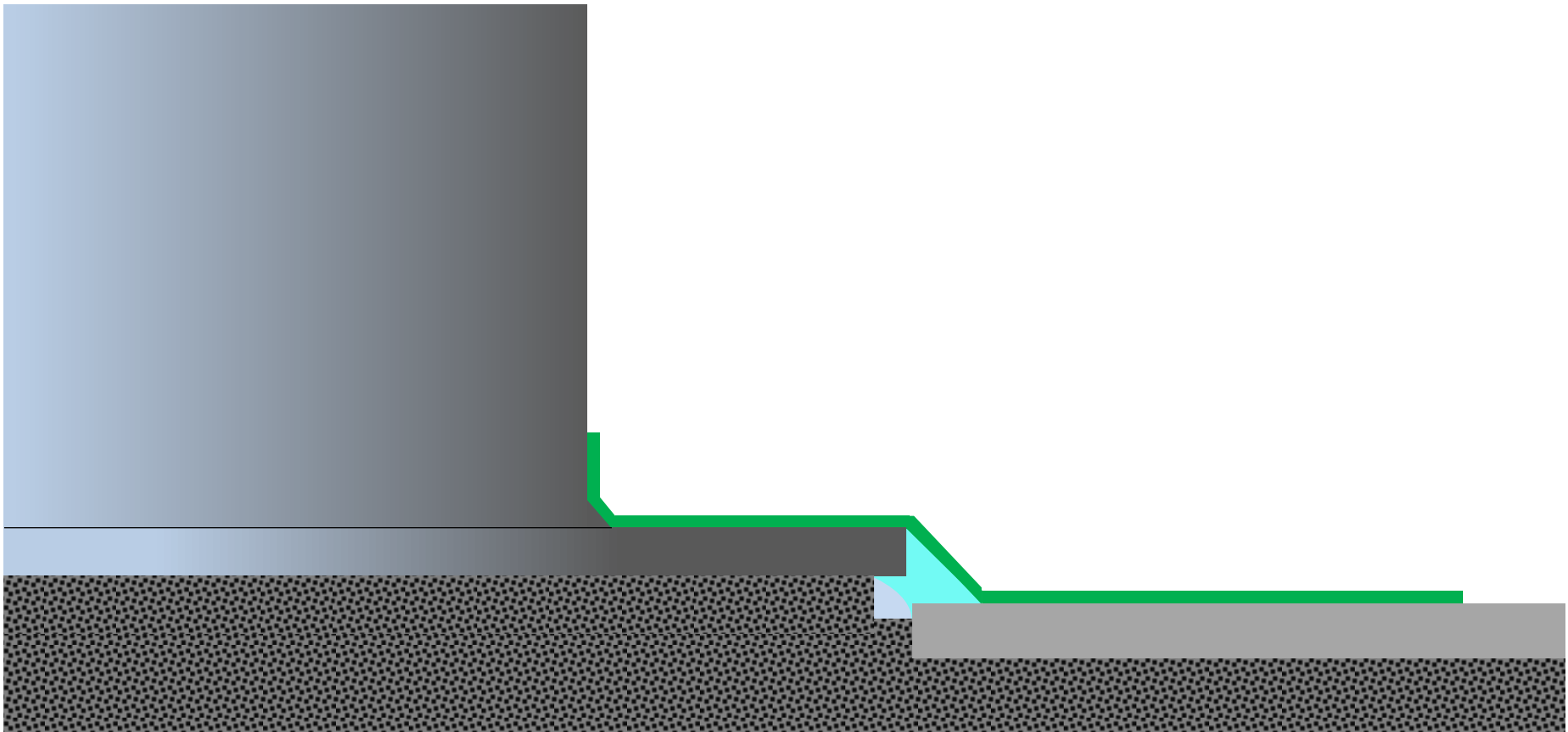


TANK CHIME AREA

A roller can be used to press the Wrappingband EZ into the pores of the substrates.



TANK CHIME AREA



Note: Simplified representation of the application, Please check PDS, SDS, Scope of work for detailed product- and application descriptions.